

WHAT IS CLAIMED IS:

1. A method of making a nonwoven home care cleaning article comprising the steps of:

5 a. providing a nonwoven fabric, wherein said nonwoven fabric is subject to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven fabric with intercalated three-dimensional images; and

10 b. a cleansing composition comprising an effective amount of a cleansing surfactant, said aqueous liquid cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

15 2. A method of making a nonwoven home care cleaning article as in claim 1, wherein said cleansing composition is an aqueous or non-aqueous composition.

20 3. A method of making a nonwoven home care cleaning article as in claim 1, wherein said cleansing composition is selected from the group consisting of alkylpolysaccharides, alkyl ethoxylates, alkyl sulfonates, organic solvents, mono- or polycarboxylic acids, odor control agents, peroxides, hydrogen peroxides, thickening polymers, aqueous solvent systems, suds suppressors, perfumes or fragrances, detergent adjuvants, buffers, preservatives, antibacterial agents, colorants, bleaching agents, abrasive compounds, degreasers, chelants, enzymes, hydrotropes, and the combinations thereof.

25 4. A method of making a nonwoven personal care cleaning article comprising the steps of:

30 a. providing a nonwoven fabric, wherein said nonwoven fabric is subject to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven fabric with intercalated three-dimensional images; and

b. a cleansing composition comprising an effective amount of a cleansing surfactant, said aqueous liquid cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

5 5. A method of making a nonwoven personal care cleaning article as in claim 4, wherein said cleansing composition is an aqueous or non-aqueous composition.

 6. A method of making a nonwoven personal care cleaning article as in claim 4, wherein said cleansing composition is selected from the group
10 consisting of abrasives, anti-acne agents, anti-caking agents, antioxidants, binders, biological additives, bulking agents, chelating agents, chemical additives, natural additives, colorants, vitamins, cosmetic astringents, cosmetic biocides, denaturants, drug astringents, emulsifiers, external analgesics, film formers, fragrance components, humectants, emollients, opacifying agents,
15 plasticizers, preservatives, propellants, reducing agents, skin bleaching agents, skin-conditioning agents, skin protectants, solvents, foam boosters, hydrotropes, solubilizing agents, suspending agents, sunscreen agents, ultraviolet light absorbers, viscosity increasing agents, and the combinations thereof.

 7. A method of making a nonwoven industrial cleaning article
20 comprising the steps of:

 a. providing a nonwoven fabric, wherein said nonwoven fabric is subject to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven
25 fabric with intercalated three-dimensional images; and

 b. a cleansing composition comprising an effective amount of a cleansing surfactant, said aqueous liquid cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

8. A method of making a nonwoven industrial cleaning article as in claim 7, wherein said cleansing composition is an aqueous or non-aqueous composition.

5 9. A method of making a nonwoven industrial cleaning article as in claim 7, wherein said cleansing composition is a solvent selected from the group consisting of oils, paraffinic solvents, polybutylenes, polyisobutylenes, polyalphaolefins, toluenes, sequestering agents, corrosion inhibitors, abrasives, petroleum distillates, and the combinations thereof.

10 10. A method of making a nonwoven medical cleaning article comprising the steps of:

15 a. providing a nonwoven fabric, wherein said nonwoven fabric is subject to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven fabric with intercalated three-dimensional images; and

b. a cleansing composition comprising an effective amount of a cleansing surfactant, said aqueous liquid cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

20 11. A method of making a nonwoven medical cleaning article as in claim 10, wherein said cleansing composition is an aqueous or non-aqueous composition.

25 12. A method of making a nonwoven medical cleaning article as in claim 10, wherein said cleansing composition is selected from the group consisting of iodines, alcohols, biocides, abrasives, metallic materials, bacteriostatic complexes, bactericidal complexes, and the combinations thereof.